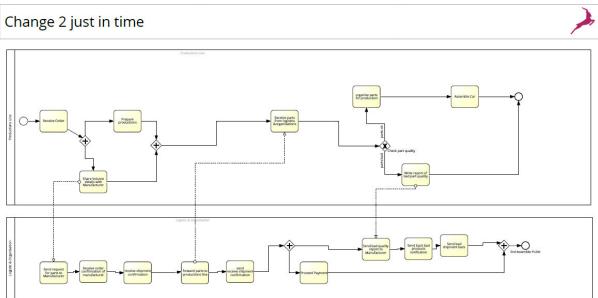
- -Improve supply chain time by 5%
- -Cut Global costs by4%
- -Raise the qaulity and lower the returned shipments to $3\%\,$

1. Change Just in time

I decided to introduce a "just in time" order process with no significant parts on stock for a production.



This will cut down the time for the order and delivery process.

2. Quality Cooperation

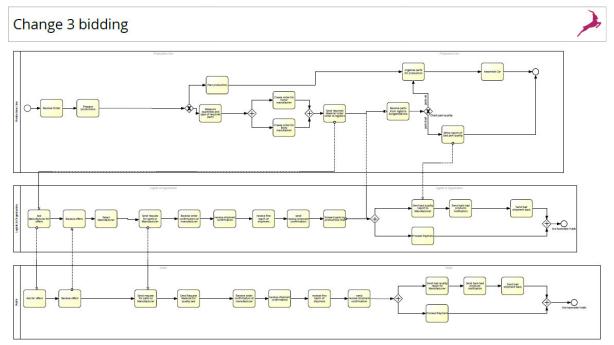
To imoprove the Quality of delivered Parts I Introduced a cooperation between the manufacturer and the assembler. So it will cut down the cost for returning shipments and

raise the quality.

Change Quality Cooperation Transfer of the second of the

3. Bidding

To cut the globals costs and reduce price for parts I introduce a bidding, so the manufacturer will offer a price before we order. Therefore the Manufactuerer act as competitors an the most valuable offer will get the order.

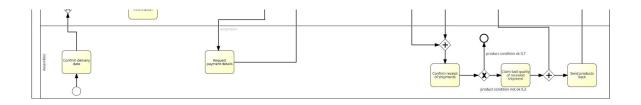


Changes affecting assembler

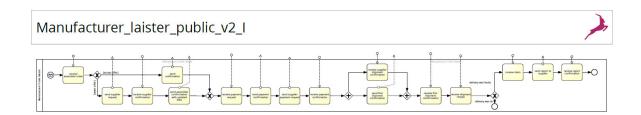
Affected by other changes

Manufacturer "tamas"

processes cancelled so the order process will be faster.



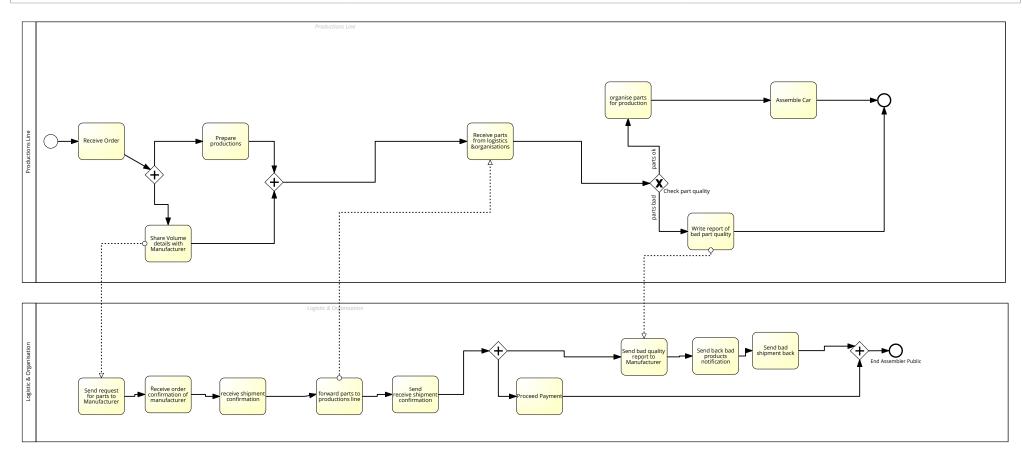
Manufacturer "Laister"



Rrequires a payement before deliver. This might be contradictionary for the "Just in Time" delivery process

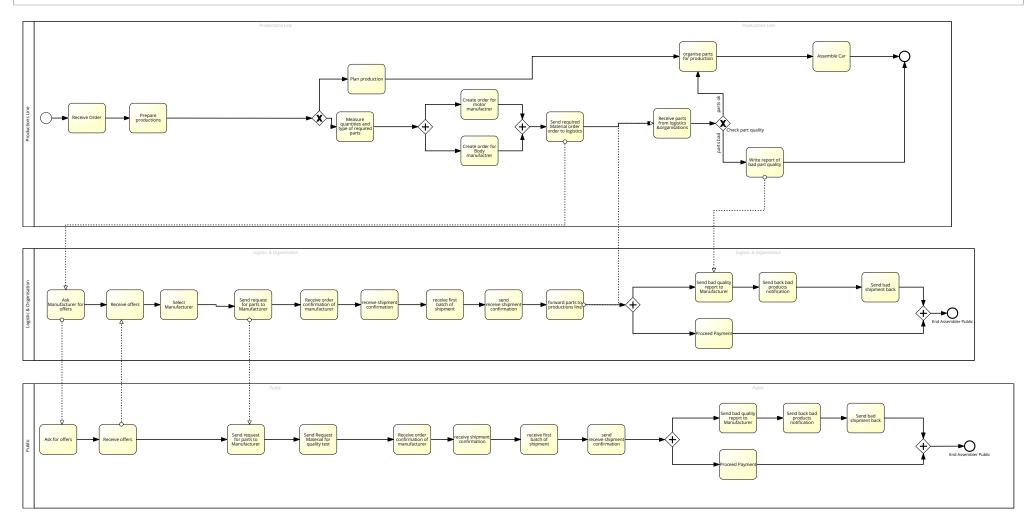
Change 2 just in time





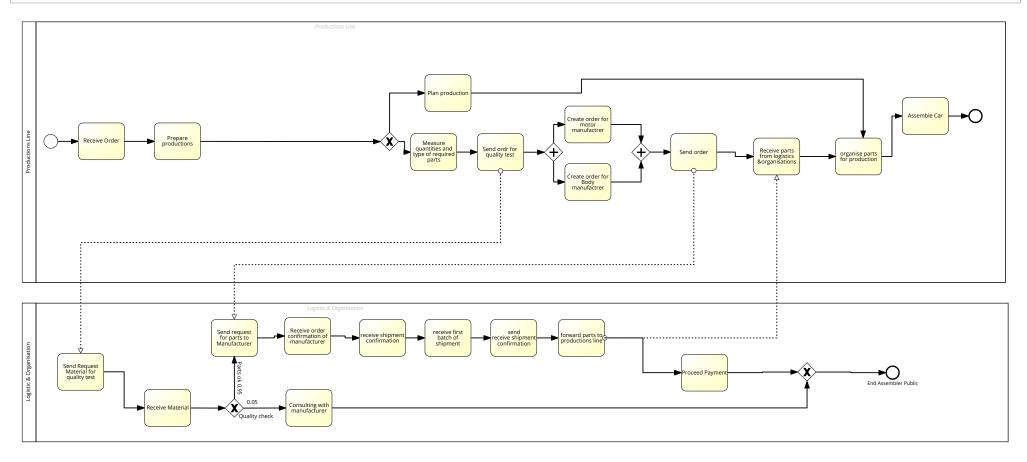
Change 3 bidding





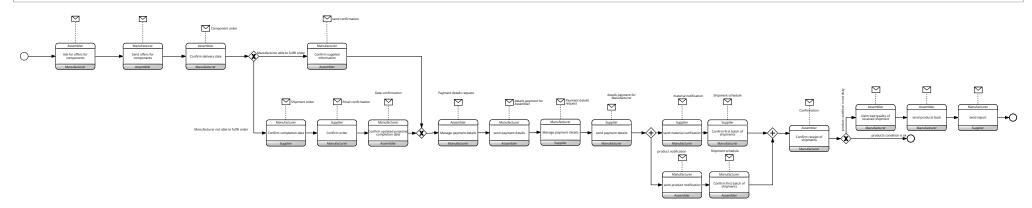
Change Quality Cooperation





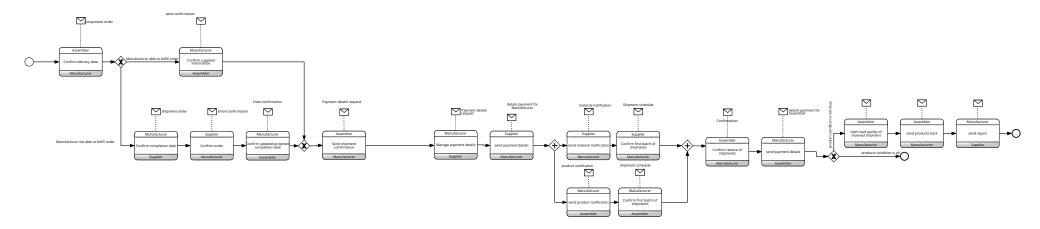
Choreo Bidding





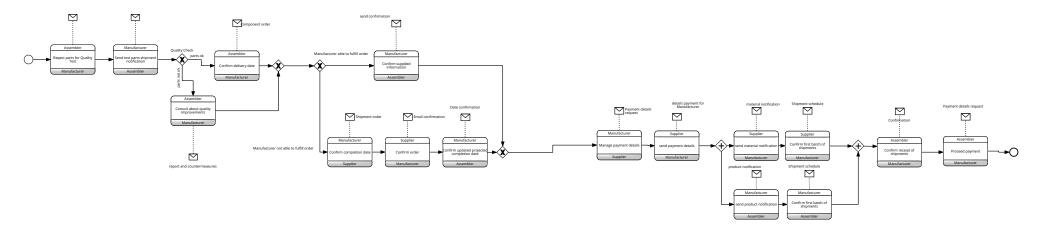
Choreo Just in Time





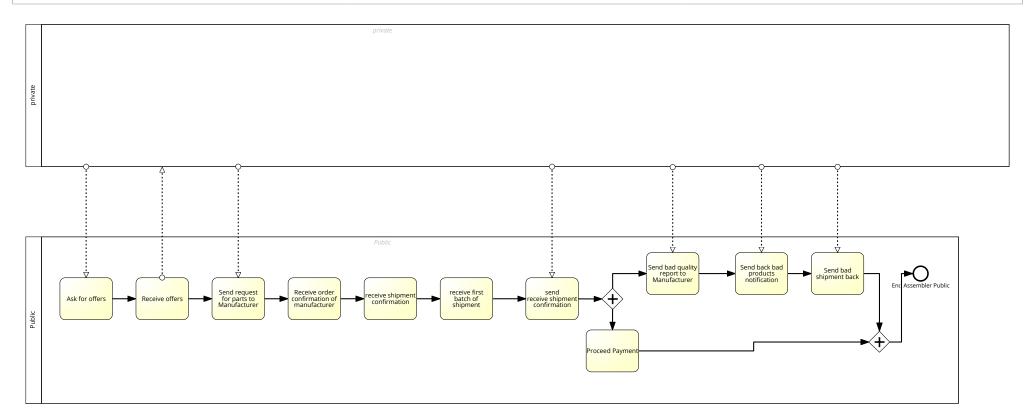
Choreo Quality Cooperation





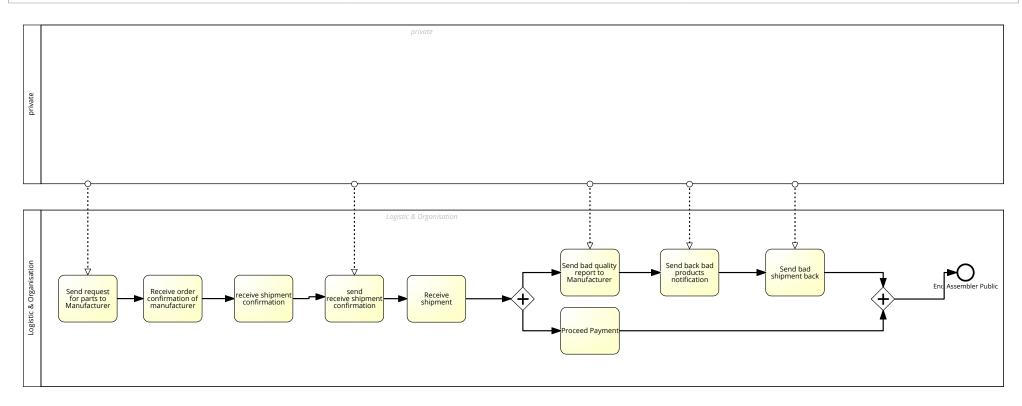
Public Change 3 Bidding





Public Just in time





Public Quality Cooperation



